

**Апарат Деса заваръчен комбиниран MIG/MAG и MMA 1.6-3.2 мм, стомана 0.6-0.9 мм, 150 А, 230 V, MIGA 215**



Ташев-Галвинит  
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## MIGA 215



150 Amp; input voltage 1Ph 230 Volt  
MIG/MAG, NO-GAS, MMA, TIG DC



### Description

**Code: 241800** power source with MIG torch 110A 2m  
**Inverter technology power source controlled by microprocessor for MIG/MAG, et wire NO-GAS, MMA and TIG DC welding**

- **4 WELDING PROCESSES**
- **1) synergic MIG / MAG** basic welding programs for carbon steel, stainless steel, aluminium, MIG brazing with special copper-silicon and copper-aluminium wires.
- **2) manual MIG/MAG** manual adjustment of wire speed, arc voltage and electronic inductance.
- **3) MMA** adjustment of welding current and ARC-FORCE for electrodes with difficult arc strike.
- **4) TIG DC** Lift start to limit tungsten inclusions in the welded joint, adjustment of welding current and downslope, with crater filling of the weld end all metals can be welded, except aluminium.
- **External polarity change** it allows the change to welding with NO-GAS wire very quickly.
- **Equipment:**
- Spool wire coil D. 0.9 mm Kg 0.200

### Features

Welding current range (Amp):  
MIG / NO GAS: 10 - 150A  
MMA: 10 - 130A  
TIG: 10 - 150A

Duty Cycle (Amp) (EN 60974-1):  
MIG / NO GAS: (110A - 25%) - (70A - 60%)  
MMA: (100A - 25%) - (60A - 60%)  
TIG: (110A - 25%) - (70A - 60%)

Wire MIG MAN/SYN:  
Ø 0,6 - 0,8 - 0,9 mm

Open circuit voltage (V):  
100V

Wire Suitable Spool:  
Ø 0,8 - 1,0 mm

Steel wire (Ø mm):  
Ø 0,8 mm

Stainless steel wire (Ø mm):  
Ø 0,8 - 0,9 - 1,0 mm

Aluminium Mg Wire (Ø mm):  
Rutile: Ø 1,6 - 3,2 mm

Aluminium Si wire (Ø mm):  
CuSi 3 Wire (Ø mm):  
CuSi 8 Wire (Ø mm):

Self shielded wire (mild teel) (Ø mm):

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